

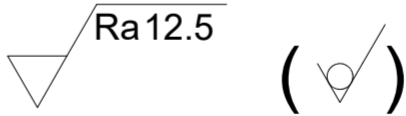
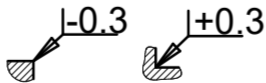
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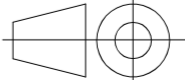
ISO 13920 Welded Construction			ISO 2768 General Tolerances			ISO 12708 Steel Casting		
Nom. Size	Class		Nom. Size	Class		Nom. Size	Class	
>20000	9,0	8,0	<4000	2,0	0,4	<1000	6,0	0,8
<20000	8,0	7,0	<2000	1,2	0,4	<630	4,0	0,7
<16000	7,0	6,0	<1000	0,8	0,3	<400	3,0	0,6
<12000	6,0	5,0	<400	0,5	0,3	<250	3,0	0,4
<8000	5,0	4,0	30-120	0,3	0,2	100	2,0	0,3
<4000	4,0	3,0	2-30	0,2	0,1	40	1,5	0,2
<2000	3,0	2,0	L mm	m ±	K ±	L mm	Ham	Isl.
<1000	2,0	1,5						
<400	1,0	1,0						
30-120	1,0	0,5						
2-30	1,0	0,5						
L mm	A ±	E ±						
Nom. Size	Class							

STEEL SHEETS NOTES:	
Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231	
Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	R180 ölçüsü R160 olarak güncellenmiştir.	10.07.2024	T.ŞABA
Paint/Color		Modf. No	Modification Description	Date	Sign

Edge without dimension according to DIN ISO 13715



				S355J2 EN 10025		1.4			
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)			
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/>	m <input checked="" type="checkbox"/>	H <input type="checkbox"/>	K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/>	B <input type="checkbox"/>	E <input checked="" type="checkbox"/>	F <input type="checkbox"/>
			CL3 <input type="checkbox"/>	Cast Steel	TS 12708	Lm2 <input type="checkbox"/>	Lr2 <input type="checkbox"/>	Sm2 <input type="checkbox"/>	Sr2 <input type="checkbox"/>
	Approved	P.Farina		Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>				
	Checked	M.Borlo		1 : 1					
	Prepared	S.Ponzo							
		Plate			EM20.24.09.30017				
Date:	Parts List No:			Sheet: 1/1		Size:A2		Rev:01	